

REMARKS

This Preliminary Amendment is being submitted to indicate the relationship of the subject U.S. national application to previously filed applications as required under 37 C.F.R. 1.78, to delete multiply dependent claims, to fully claim the subject matter supported by the disclosure in the international application as originally filed, and to better conform the application to U.S. practice.

With the entry of the foregoing amendments, the application is believed to be in condition for examination and allowance. Consideration of the claims, leading to their allowance and passage of the application to issuance, is respectfully requested.

Respectfully submitted,


James R. Sweeney II
Atty. Reg. No. 45670
Attorney for Applicants

JRS/mje/426103
Indianapolis, Indiana 46204
(317) 231-7771

Appendix A
Marked-Up Version of Replacement Paragraph(s)

1. On page 1, line 3, the section heading is amended as follows:

[TECHNICAL FIELD] BACKGROUND AND SUMMARY OF THE INVENTION

2. On page 5, line 29, the section heading is amended as follows:

DETAILED DESCRIPTION OF THE [PREFERRED EMBODIMENT]
DRAWINGS

Appendix B
Marked-Up Version of Claim(s)

4. (AMENDED) A method as claimed in claim 2 [or claim 3], wherein the radial negative crown for each roll is in the range 0.1 to 1.5mm.

5. (AMENDED) A method as claimed in [any one of the preceding claims] claim 1, wherein said other roll is held against lateral bodily movement, said one roll is mounted on a pair of moveable roll carriers which allow said one roll to move bodily laterally of the other roll and said one roll is continuously biased laterally toward the other roll by application of biasing forces to the moveable rolls carriers.

6. (AMENDED) A method as claimed in [any one of the preceding claims] claim 1, wherein the initial gap between the rolls is set by positioning of a stop [means] to limit bodily movement of said one roll toward the other.